



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D4646-1**  
**Job Sheet 185362**



**Part No:** D4646-1

**Job Qty:** 12 ea

**Part Name:** Plenum Cap Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/25/18

**Job Tracking No:**

**Due Date:** 11/30/18

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV A lpp RevA 12.05.31 new issue EC verified by:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |            |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Purchasing | 12 pcs |            | 11/30/18 | 0.00      | 0.00    | Purchasing            |           | NOV 13 2018 |
| 110   | Packaging  | 12 pcs |            | 11/30/18 | 0.00      | 0.00    | Packaging2            |           | NOV 13 2018 |
| 120   | QC         | 12 pcs |            | 11/30/18 | 0.00      | 0.00    | QC6                   |           | 38          |
| 130   | Packaging  | 12 pcs |            | 11/30/18 | 0.00      | 0.00    | Packaging3            |           | 9-89        |
| 140   | QC21-SA    | 12 Ea  |            | 11/30/18 | 0.00      | 0.00    | QC21                  |           | 21          |

Part Op 100 - Issue P/O: 91443 Purchase Part Number: PC7041-1  
Descriptions:

### PO Details

Birk Aerosystems Corporation (bir001-vu)



PO No: PO041443  
Line No: 4

### Job BOM

| Part / Item | Component Name              | Quantity      | Operation      | Container |
|-------------|-----------------------------|---------------|----------------|-----------|
| PC7041-1    | Plenum Cap Assembly D4646-1 | 12 pcs (1 ea) | 100-Purchasing | 5127525   |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | PC7041-1       | 12       | 0         | 0         |



**Container No:** S127526



**Part:** D4646-1

**Job No:** 185362

**Serial No/Batch:** S127526

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**ifications**

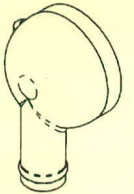
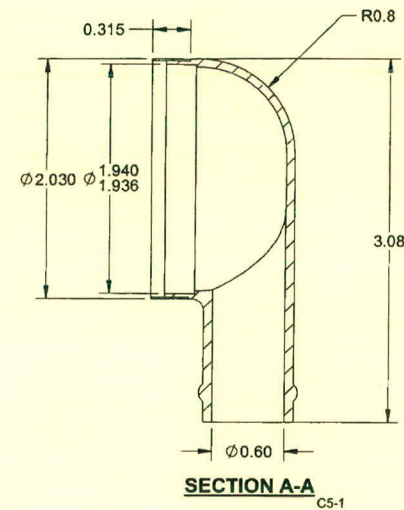
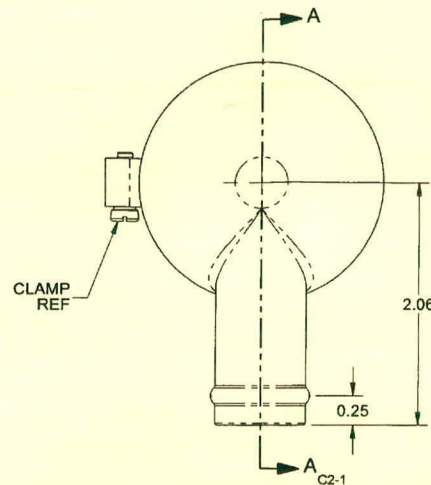
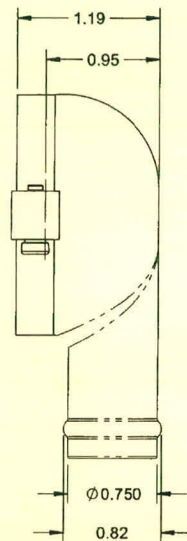
**ould not be found.**

Plex 11/13/18 1:04 PM dart.lavoie.chantal

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13-0



# SPECIFICATION CONTROL DRAWING



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 185362 MJS  
18-10-25

| DART<br>PART NUMBER | DESCRIPTION                   | VENDOR                        | VENDOR<br>PART NUMBER | WEIGHT<br>(lbs) |
|---------------------|-------------------------------|-------------------------------|-----------------------|-----------------|
| D4646-1             | PLENUM CAP WITH<br>GEAR CLAMP | BIRK AEROSPACE<br>CORPORATION | PC7041-1              | 0.05            |

## D4646-X PLENUM CAP ASSEMBLY

### NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

| A          | NEW ISSUE   | RF | 12.07.25 |
|------------|-------------|----|----------|
| REV.       | DESCRIPTION | BY | DATE     |
| DESIGN     | RF          |    |          |
| DRAWN      | RF          |    |          |
| CHECKED    |             |    |          |
| MFG. APPR. |             |    |          |
| APPROVED   |             |    |          |
| DE APPR.   |             |    |          |
| DATE       | 12.07.25    |    |          |

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4646  
REV. A  
SHEET 1 OF 1  
TITLE PLENUM CAP  
SCALE NTS

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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041443**

**Supplier:** BIR001-VU  
Birk Aerosystems Corporation  
14321 Commercial Drive  
Garden Grove, CA 92843 USA  
Phone: 714-554-9782  
Fax: 714-554-3659

**PO No:** PO041443  
**PO Date:** 10/24/18  
**Due Date:** 12/7/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Tsimiklis, Chrisoula  
**Phone:**  
**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

*REVISED*

## **Items**

| Line Item         | Job    | Part       | Supplier Part No | Item No | Description               | Status | Account | Due Date                | Order Quantity | Received Quantity | Balance   | Unit Price (USD) | Extended Price  |
|-------------------|--------|------------|------------------|---------|---------------------------|--------|---------|-------------------------|----------------|-------------------|-----------|------------------|-----------------|
| 1                 | 185067 | AV357304-2 |                  |         | Air Valve (Black Anodize) | Firmed | -       | 12/7/18                 | 12 pcs         | 0 pcs             | 12 pcs    | \$137.85/pcs     | \$1,654.20      |
| 2                 | 185066 | PC7041-1   |                  |         | Plenum Cap Assembly       | Firmed | -       | 11/13/18<br>NOV 13 2018 | 12 pcs         | 0 pcs             | 12 pcs    | \$11.42/pcs      | \$137.04        |
| 3                 | 185363 | AV357304-2 |                  |         | Air Valve (Black Anodize) | Firmed | -       | 12/7/18                 | 12 pcs         | 0 pcs             | 12 pcs    | \$137.85/pcs     | \$1,654.20      |
| 4                 | 185362 | PC7041-1   |                  |         | Plenum Cap Assembly       | Firmed | -       | 11/13/18<br>NOV 13 2018 | 12 pcs         | 0 pcs             | 12 pcs    | \$11.42/pcs      | \$137.04        |
|                   |        |            |                  |         | w/o 186267                | Firmed | -       | 12/11/18                | 8 pcs          | 0 pcs             | 8 pcs     | \$11.42/pcs      | \$91.36         |
| <b>Sub Total:</b> |        |            |                  |         |                           |        |         |                         | <b>20</b>      | <b>0</b>          | <b>20</b> |                  | <b>\$228.40</b> |

**Grand Total: \$3,673.84**

## **Order Notes**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### **Procurement Quality Clauses**

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

VAL  
08  
02



**BAC****BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive  
Garden Grove, California 92843  
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 11/08/18

CUSTOMER PO: PO041443 ✓

SHIPPER NO.: DAR181108 ✓

**CERTIFICATE OF CONFORMITY / PACKING LIST**

SHIP TO: **DART AEROSPACE LTD**  
**1270 ABERDEEN**  
**HAWKESBURY ON K6A 1K7**  
**Canada**

| PO<br>ITEM | PRODUCT NO. | DESCRIPTION                                                                                                | QUANTITY |         | LOT CODE             | LOT QTY | SERIAL NO. |
|------------|-------------|------------------------------------------------------------------------------------------------------------|----------|---------|----------------------|---------|------------|
|            |             |                                                                                                            | ORDERED  | SHIPPED |                      |         |            |
| 2          | PC7041-1 ✓  | PLENUM CAP ASSEMBLY<br>(REV. -)                                                                            | 12       | 12 ✓    | 1709069<br>MFG: 1736 | 12      | -          |
| 4          | PC7041-1 ✓  | PLENUM CAP ASSEMBLY<br>(REV. -)                                                                            | 12       | 12 ✓    | 1709069<br>MFG: 1736 | 12      | -          |
|            |             | <b>VALUE FOR CUSTOMS:</b><br><b>\$342.60 USD</b><br><b>Country of Manufacture:</b><br><b>United States</b> |          |         |                      |         |            |

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

**CERTIFICATE OF CONFORMANCE:** THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF **FEDEX GRND COLLECT**

#2

**DAS**  
**38**  
**9-89**  
**QUALITY CONTROL INSPECTOR**

